

Technical Data Sheet

Hostacom PPH GF 30 LW LE H3 BLACK

Polypropylene Homopolymer
 LyondellBasell Industries
 Engineering Plastics

Product Description

30% glass fibre reinforced PP-Homopolymer, long term heat stabilized, laser weldable, low emission. Available in black color.

General

Features	<ul style="list-style-type: none"> Heat Stabilized Homopolymer 	<ul style="list-style-type: none"> Laser Weldable Low Emissions
Processing Method	<ul style="list-style-type: none"> Injection Molding 	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.11 g/cm ³	1.11 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.1 g/10 min	5.1 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	928000 psi	6400 MPa	ISO 527-1
Tensile Stress (Break)	11600 psi	80.0 MPa	ISO 527-2
Tensile Strain (Break)	3.5 %	3.5 %	ISO 527-2
Flexural Modulus	899000 psi	6200 MPa	ISO 178
Flexural Stress (3.5% Strain)	18300 psi	126 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.4 ft·lb/in ²	9.2 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	25 ft·lb/in ²	52 kJ/m ²	ISO 179/1eU
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	313 °F	156 °C	ISO 75-2/B
264 Psi (1.8 Mpa), Unannealed	266 °F	130 °C	ISO 75-2/Af

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes

Drying normally not necessary.

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.